



Thermylene® P6-30FM-Y249B

Asahi Kasei Plastics North America Inc. - Polypropylene

Tuesday, November 5, 2019

General Information

Product Description

PP-GF+MD
30% Glass Fiber / Mineral Co-Reinforcement

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Filler / Reinforcement	• Glass\Mineral, 30% Filler by Weight		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.16	g/cm ³	ISO 1183/A
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	7540	psi	ISO 527-2
Flexural Modulus	711000	psi	ISO 178
Flexural Stress	11700	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	2.0	ft-lb/in ²	ISO 179
Notched Izod Impact Strength	2.0	ft-lb/in ²	ISO 180/A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (264 psi, Unannealed)	257	°F	ISO 75-2/A

Notes

¹ Typical properties: these are not to be construed as specifications.